

## **ROTHENBERGER** *Plumbing*

Greenlee offers a full mix of plumbing and pipe-fitting tools through their joint venture with Rothenberger, a recognized global leader of tools and equipment to the plumbing industry. From sharp hand-held PVC cutters like the ROCUT to powerful pipe threaders like the SUPERTRONIC 2000, Rothenberger and Greenlee have teamed up to offer the best selection of tools for the job.

### **Contents**

Power Benders	438
Hand Threaders	439
Portable Power Threaders	440
Accessories - Hand & Power Threaders	441
Power Drives	442
Compact Threading Machines	443
Threading Accessories	447
Vises & Stands	448
Production Cutting Machines	449
Press Tools	450
Pliers & Pipe Wrenches	454
Tube Cutters	456
Deburring & Reaming Tools	460
Installation Tools	460
Pipe Freezing	461
Soldering & Brazing Torches	461
Pipe & Drain Inspection Systems	463
Drain Cleaning Equipment	464
Test Pumps	465



**MADE FOR THE TRADE!™**



# POWER BENDERS

## ROBEND® 3000



Set includes basic ROBEND® unit, guide shoe axle (25743), bending formers and guide shoes for corresponding tube diameters, adapter for tri-pod base, plastic case.

25001



Tough, portable power bender. Universal applications in plumbing, heating, refrigeration, climate control, and industrial systems. Eliminates purchase and storage of fittings.

Cold bending up to 180°, manually or automatically, of tubes made of:

- Soft, semi-hard, hard copper, DIN EN 1057, dia. 1/2" – 1-1/8" (12 mm – 28 mm)
- Coated copper, precision steel, dia. 1/2" – 1-1/8" (12 mm – 28 mm)
- Soft, half-hard, hard precision steel, DIN 2391/2393/2394, dia. 1/2" – 1-1/8" (12 mm – 28 mm)
- Threaded steel, DIN 2440/2441, dia. 1/2" – 1-1/8" (12 mm – 28 mm)
- Seamless stainless steel GW 541, wall thickness 0.04" – 0.05" (1.0mm – 1.2mm), dia. 1/2" – 1-1/8" (12 mm – 28 mm)
- Coated steel tubes MPS-H heating type, DIN EN 2394, dia. 1/2" – 1-1/8" (14 mm – 30 mm)

- Forged aluminum former with bending radius scale
- Special ROLUB guide shoe reduces friction for bending without deformation and wrinkles
- Powerful 1010 W motor: Ideal for use on construction sites
- Automatically shuts off when preset bending angle is obtained for fast batch production

CAT. NO.	DESCRIPTION	BENDING RADIUS	LB
25001	ROBEND® 3000 Set 1/2", 5/8", 3/4", 7/8", 1 1/8"		30.0
25652R	Bending Formers: 1/2" O.D. Copper	1.77"	5.0
25616	Bending Formers: 5/8" O.D. Copper	2.20"	5.0
25619	Bending Formers: 3/4" O.D. Copper	3.15"	5.0
25622	Bending Formers: 7/8" O.D. Copper	3.46"	6.0
25625	Bending Formers: 1" O.D. Copper	4.41"	5.0
25626	Bending Formers: 1 1/8" O.D. Copper	4.41"	6.0
25120	Bending spray 5.3oz (150 ml)		0.5
58182	Tripod		16.5

## Tube Bender Maxi



Set includes basic tool (23000), bending support (23001), bending formers, and steele case.

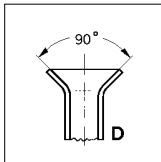
23022X



- Body made of diecast steel: Tough and long-lasting
- Plastic bending formers and supports with low friction for optimum bending results
- Open bending frame for production of repeated alternate angled bends
- Universal supports for bending of copper or non-coated tubes
- Pliers with bayonet catch: bending formers easily changeable

CAT. NO.	DESCRIPTION	BENDING RADIUS	LB
23022X	MAXI BENDER Set 3/2", 1/2", 5/8", 3/4", 7/8"		8.5
23064	MAXI BENDER MSR Set 1/2", 3/4", 1", Viega FostaPex		8.5
23000	MAXI BENDER Tool only		2.1
23001	MAXI BENDER Support with R/L Formers		1.2
23010	Bending Formers: 3/8" O.D. Copper/Aluminum	1.38"	0.2
23011	Bending Formers: 1/2" O.D. Copper/Aluminum	1.38"	0.2
23012	Bending Formers: 5/8" O.D. Copper/Aluminum	1.93"	0.3
23013	Bending Formers: 3/4" O.D. Copper/Aluminum	2.91"	0.3
23014	Bending Formers: 7/8" O.D. Copper/Aluminum	3.43"	0.4

## ROFLARE®



- Made from long-lasting, high quality steel
- Mold available in metric and English measurements
- "Multiblock" multi-clamping calipers provide firm, quick, off-center clamping of the tube and automatic self-centering; tubes don't slip
- Hardened and polished flare cone: high quality flare sealing surface
- Special screw thread allows smooth, efficient deformation of material

CAT. NO.	DESCRIPTION	LB
26038	Single 6 - 8 - 10 - 12 - 14 - 16 mm O.D.	3.0
26022	Double 6 - 8 - 10 - 12 - 15 - 16 mm O.D. <i>requires 26023 to create double flares</i>	3.0
26036	Single 3/16" - 1/4" - 5/16" - 3/8" - 1/2" - 5/8" O.D.	3.0
26032	37° Single 3/16" - 1/4" - 5/16" - 3/8" - 1/2" - 5/8" O.D.	3.0
26033	Single/Double 3/16" - 1/4" - 5/16" - 3/8" - 1/2" - 5/8" O.D. <i>requires 26034 to create double flares</i>	3.0

## HAND THREADERS

### SUPER CUT Ratchet Threader



70905X

- Convenient, lockable ratchet direction reversal
- Secure hold with locking retainer - simple insertion and removal of die heads
- Slim, compact shape with excellent overall size for difficult to reach positions
- Offset lever provides high leverage
- Fits all ROTHENBERGER hand and electric threaders
- Precision thread cutting to approved standards of NPT dia. 1/4" - 2"

Sets include ratchet handle, die heads, plastic case

CAT. NO.	DESCRIPTION	LB
70903X	SUPER CUT Set, 1/2", 3/4", 1" NPT	9.3
70901X	SUPER CUT Set, 1/2", 3/4", 1", 1 1/4" NPT	15.0
70905X	SUPER CUT Set, 1/2", 3/4", 1", 1 1/4", 1 1/2", 2" NPT	20.0
P70905C	SUPER CUT Set, 1/2", 3/4", 1", 1 1/4", 1 1/2", 2" NPT for plastic-coated pipe	20.0
70840X	Ratchet handle No. 1 1/4" - 1 1/4"	4.0
71272	Ratchet handle No. 2 1 1/2" - 2"	4.0
71273	Die Head Adapter for die heads up to 1 1/4"	2.0
65018	RONOL® Cutting Fluid, 6.7 oz (200 ml)	0.8

### SUPER CUT Deluxe Threading Kit



70614

Set includes SUPER CUT Ratchet Handle (70840X), Quick Change die heads NPT (1/2" 70912X, 3/4" 70913X, 1" 70914X), SUPER 1-1/4" Steel pipe cutter (70040), Water Pump pliers 10" (70522), 14" Heavy Duty Pipe Wrench (70153), Teflon tape, plastic case

CAT. NO.	DESCRIPTION	LB
70614	SUPER CUT Deluxe Threading Kit	21.0

## PORTABLE POWER THREADERS

### SUPERTRONIC 1250 Portable Compact Threader

**NEW**



- Fast and steady production threading of up to NPT dia. 1-1/4"
- Electronic push-button forward/reverse control
- Compact dimensions and small head for use in hard to reach areas
- Lightweight, easy to handle
- Durable fiberglass-reinforced aluminum motor housing
- Motor: 34 rpm, 5 axle

CAT. NO.	DESCRIPTION	LB
71453	SUPERTRONIC 1250, 1/2", 3/4", 1", 1-1/4" NPT	9.4
65018	RONOL® Cutting Fluid, 6.7 oz (200 ml)	0.8
71279	Forged Pipe Clamp, max. 1 1/4"	3.5
70040	Steel Pipe Cutter, 1-1/4"	2.5
70753	Bucket Oiler	20.0

### SUPERTRONIC 2000



- Quick and effortless production of safe precision threaded joints to approved standards up to 2"
- Compact dimensions for use in difficult to reach positions
- Dust tight casing with sealed lubrication - Long lifespan, low maintenance
- High reduction gears with spur wheel teeth; 7 parallel gear shafts, each ball bearing mounted - High, consistent power transmission level when fully loaded
- Optimized gearing - High performance output with minimal energy consumption
- Motor: 1010 W Universal, double insulated with VDE and CEE, interference free
- Threading Speed: 15-25 rpm, 60 rpm rapid reverse



71259L

**SUPERTRONIC 2000 Set 1/2" - 2"**  
includes SUPERTRONIC 2000, forged pipe clamp (71280), ROFIX Adapter (71271), Precision Die Heads, plastic case

CAT. NO.	DESCRIPTION	LB
71259L	SUPERTRONIC 2000 Set, 1/2", 3/4", 1", 1 1/4", 1 1/2", 2" NPT	42.1
P71259C	SUPERTRONIC 2000 Set for plastic-coated pipe, 1/2", 3/4", 1", 1 1/4", 1 1/2", 2" NPT	42.1
65018	RONOL® Cutting Fluid 6.7 oz (200 ml)	0.8
71280	Forged Pipe Clamp, max. 2"	3.8
70045	Steel Pipe Cutter, 2"	5.5
70753	Bucket Oiler	20.0
71273	Monoblock adapter	2.0
71271	ROFIX Adapter with locking ring	2.3
71259	SUPERTRONIC 2000 machine only	2.0



Inserting the die heads



Fits into tight spaces



Gearing

## ACCESSORIES FOR HAND AND POWER THREADERS

### Precision Die Heads And Dies

#### Precision Die Heads

For SUPERTRONIC 1250, 2000, 2000 Economy and SUPER CUT models. Feature enlarged shaving discharge chambers for faster threading, strengthened locking plate and precise die seating.



NPT CAT. NO.	FOR PLASTIC COATED PIPE, NPT CAT. NO.	SIZE	LB
70907X	—	1/4"	1.3
70908X	—	3/8"	1.3
70912X	P70912C	1/2"	1.5
70913X	P70913C	3/4"	1.5
70914X	970914C	1"	2.0
70915X	P70915C	1 1/4"	2.3
70849X	P70849C	1 1/2"	5.5
70850X	P70850C	2"	6.0

#### Precision Threading Dies

Gentle first cut, extreme long life, 4 pieces/pack. Achieve optimal results with Original ROTHENBERGER threading fluid!



CAT. NO.	DESCRIPTION	LB
70916X	1/4" NPT	0.3
70917X	3/8" NPT	0.3
70918X	1/2" NPT	0.3
70919X	3/4" NPT	0.3
70920X	1" NPT	0.3
70921X	1 1/4" NPT	0.3
70945X	1 1/2" NPT	0.3
70946X	2" NPT	0.4

NOTE: Die Head and Dies for sizes 1/4" - 1 1/4" are compatible with the RIDGID® 111-R Die Head.



## POWER DRIVES

### MINI-COLLINS®/Pneumatic MINI COLLINS® Power Drive

#### MINI-COLLINS®

Puts power back into power threading — thread up to 2" pipe or conduit, 1" bolt or rod, in seconds!



- Lightweight and engineered to go anywhere — requires only 1-3/4" clearance for working in trenches, overhead, and in tight quarters where only hand tools could be used before
- Built-in fill plug eliminates disassembly of gearbox for oiling
- Tightens nuts, drives cable pullers, turns hoists and jacks, opens and closes valves, or drives up to 6" geared threaders
- Shock-resistant handle and durable construction provide years of safe, dependable operation

#### PNEUMATIC MINI-COLLINS®

ROTHENBERGER's Pneumatic MINI-COLLINS weighs only 27 pounds and is the most portable air-powered threader available!



- For complete safety in hazardous environments such as petroleum and chemical plants, mines or tunnels
- Reversible, non-sparking air motor develops 500 foot-pounds of torque in either direction
- Cannot be damaged by overload, even when operated to point of stall

	MINI-COLLINS®	PNEUMATIC MINI-COLLINS®
<b>Threading Range:</b>		
• Pipe or conduit	1/8" to 2"	1/8" to 2"
• Bolt or rod	1/4" to 1"	1/4" to 1"
• With adapters & geared threader	2-1/2" to 6"	2-1/2" to 6"
<b>Motor:</b>		
	115V, 15 amp or 230V, 9 amp, universal AC-DC reversible, 50-60 Hz	Reversible air motor develops 500 ft/lbs, forward and reverse; requires 90-120 PSI (at 60-80 CFM) input pressure
<b>Switches:</b>		
• On/Off	Deadman	Safety lever throttle (shuts off when released)
• Directional	Forward, reverse	Forward, reverse
<b>Dimensions:</b>		
• Overall length	28"	27"
• Cord length	80"	—

CAT. NO.	DESCRIPTION	LB
00074	MINI-COLLINS® Drive, 115V	27.0
00078	Pneumatic MINI-COLLINS® Drive	29.0
13950	MINI-COLLINS® Drive, 230V	27.0
00119	Steel carrying case	5.0
00077	Safevise	5.0
13158	Adapter SUPER CUT	3.0
00110	Adapter Ridgid®* 00-R	3.5
00111	Adapter Ridgid®* 111-R	3.0
—	Ridgid®* 12-R (No adaptor needed)	
00116R	Adapter Square shaft 7/8"	3.0
00117	Adapter Square shaft 1" (for geared threader)	4.5
00118	Adapter Square shaft 1-1/4"	3.0



# COMPACT THREADING MACHINES

## SUPERTRONIC 2SE/ROPOWER 50R



Check out this product on YouTube! under ROTHENBERGER Supertronic



Automatic die head with quick adjustment of thread size, thread lengths and fine thread depths without recentering.

ROTHENBERGER's portable 2" threading machines offer fast and steady, precision threading, cutting, de-burring, and grooving. The powerful 750-watt (1 HP) motor provides strong turning power with consistent torque for swift, effortless production of accurate, standard pipe and bolt threads. The optional foldable, wheeled workbench makes transport easy, whether on site or in the workshop.

### SUPERTRONIC 2SE

The SUPERTRONIC 2SE uses quick-change dies with a ball-detent feature that makes aligning replacement dies in the die head fast and easy. The 2SE die head and dies are compatible with the SUPERTRONIC 4SE threading machine.

### ROPOWER 50R

The ROPOWER 50R uses RIDGID®-compatible dies with the new quick-change ball detent feature. While other manufacturers' RIDGID® style dies may be used in the 50R die head (56265), only ROTHENBERGER's dies snap into position.

- Motor is double insulated for increased safety
- Stable high torque motor provides constant power
- Offset spindle lubrication: Easy to maintain
- Geared oil pump with filter system and adjustable fluid level ensures constant oil flow
- Large plastic chip collection tray is easy to clean
- Machine slightly angled: Reduced oil consumption, oil moistening in pipe interior is avoided
- NPT dia.: 1/4"-2" capacity
- Motor Strength: 750 watts (1 HP)
- Speed: 40 rpm (No load)
- Dimensions: 21"x17"x13" (L x W x H)

CAT. NO.	DESCRIPTION	LB
63004	SUPERTRONIC 2SE with automatic die head 1/2" - 2", 1/2" - 3/4" NPT dies (89101), 1" - 2" NPT dies (89102)	97.0
63005	ROPOWER 50R with automatic die head with NPT Alloy dies 1/2"-2", 1/2" - 3/4" NPT dies (89162), 1" - 2" NPT dies (89163)	97.0
56051	Wheeled folding stand	70.0
56511	Mounting kit for ROGROOVER	4.0
04510R	Cutter Wheel	0.5

### 2SE DIE HEAD & DIE SELECTION CHART

DIE HEAD TYPE	DIE HEAD SIZE	NO.	NPT DIE SIZE	ALLOY NO.
Automatic	1/2" - 2"	52500	1/2" - 3/4"	89101
			1" - 2"	89102
Manual	1/4" - 3/8"	00121	1/4" - 3/8"	89100
	1/2" - 2"	20162	1/2" - 3/4"	89101
			1" - 2"	89102

### 50R DIE HEAD & RIDGID® COMPATIBLE DIE SELECTION CHART

DIE HEAD TYPE	DIE HEAD SIZE	NO.	NPT DIE SIZE	ALLOY NO.	HIGH SPEED STEEL NO.	STAINLESS STEEL
Automatic	1/2" - 2"	56265	1/2" - 3/4"	89162	00125	00218
			1" - 2"	89163	00126	00219
			1/4" - 3/8"	00121	56383	

ROTHENBERGER Plumbing

USA

Tel: 800.435.0786  
Fax: 800.451.2632

CANADA

Tel: 800.435.0786  
Fax: 800.524.2653

INTERNATIONAL

Tel: +1.815.397.7070  
Fax: +1.815.397.9247



## SUPERTRONIC 4SE 1/2" to 4" Threading Machine



ROTHENBERGER's SUPERTRONIC 4SE offers fast and steady threading, cutting and de-burring up to 4 inches. The powerful, 2-speed, 1-1/2 HP. motor provides strong turning power with consistent torque for swift, consistent production of accurate pipe threads either on site or in the shop. The machine includes 2 automatic die heads, 3 sets of dies, safety foot switch, oil, and set of 4 legs.

- Easy access to all components for quick repair
- Ball detent feature allows quick and easy replacement of dies without removing the die head
- Smooth action impact hammer chuck: Powerful, no-slip grip
- Chuck jaws are quick and easy to change
- Robust oil pump with flow adjustment and filter system: Keeps oil free of impurities
- Motor: 1140 watts (1 1/2 HP), Universal Single Phase, 115 Volt
- Threading Speed: 48/18 rpm (2 speed)
- Dimensions: 31"x21"x19" (L x W x H)
- Machine Capacity: Pipe 1/2"-4"; Bolt 3/8"-2"



E-239

CAT. NO.	DESCRIPTION	LB
63006	SUPERTRONIC 4SE 1/2" - 4" NPT	232.0
52500	Automatic die head 1/2" - 2"	18.0
64350	Automatic die head 2 1/2"-4"	18.0
89101	Alloy die set 1/2"-3/4" NPT	2.0
89102	Alloy die set 1" - 2" NPT	2.0
59912	Alloy die set for Die Head 64350 only 2 1/2"-4" NPT	3.0
01922R	ROCOOL Thread Cutting Oil 1 gallon	8.0
10640	SUPERJACK Pipe Stand for 1/2" - 8" pipe	25.0
56512	ROGROOVER Mounting Kit for 4SE	9.0
04510R	Cutter wheel	0.5
E-239	Enclosed, wheeled cabinet	165.0
00548A	Open wheeled stand (with tool tray)	56.0

**ROTHENBERGER Plumbing**

**INTERNATIONAL**

Tel: +1.815.397.7070  
Fax: +1.815.397.9247

**CANADA**

Tel: 800.435.0786  
Fax: 800.524.2853

**USA**

Tel: 800.435.0786  
Fax: 800.451.2632



## COLLINS® Classic 22A



This top-of-the-range threading machine is suitable for the most demanding pipework applications, on-site threading, prefabrication work, or even production applications. Completely versatile – handles even difficult make-on or breakdown of fittings. High performance output in every way, the result from over 40 years producing the tried and tested Collins® pipe threaders.

- Motor: Heavy-duty, 115V, universal AC/DC, 50/60 Hz. Develops up to 2.3/4 HP
- Left and Right hand optional
- 84db on A scale noise level
- Dual guide precision pipe cutter; 5-blade conical reamer
- 72 rpm No-Load spindle; Optional 54 and 100 rpm
- Collins® SUPER GRIP chucking system with 4 heavy duty jaws at both front and rear
- Long-life HSS precision dies
- Automatic oil feed for optimal lubrication and cooling of dies
- Threading range: Pipe or Conduit 1/8" to 2", Bolt or Rod 1/4" to 2-1/4"
- Safety foot switch
- Optional Open Wheel Stand with tool tray and Closed Wheel Stand with locking tool cabinet

Standard Supply: Threading machine (00579) with built-in pipe cutter and reamer, foot-operated safety switch, 2 snap-o-matic die heads (00063,00066), 2 sets of HSS dies (00028, 00031), 1 gallon oil (01922).

CAT. NO.	DESCRIPTION	LB
	COLLINS® Classic 22A with	
00579	Snap-O-Matic® die head & dies, 72 rpm, 115V	240.0
00587	Snap-O-Matic® die head & dies, 100 rpm, 115V	240.0
00592	Snap-O-Matic® die head & dies, 230V	240.0
00596	UNIQUAD® die head & dies, 72 rpm, 115V	240.0
00597	Automatic die head & dies, 72 rpm, 115V	240.0
00575A	Automatic ball-detent die head & Dies	240.0
00575R	RIDGID® compatible automatic head & dies	240.0
00585	Basic 22A unit without die head/dies	220.0
01623	Replacement jaws (set 8)	5.5
20533	Low indent jaws for plastic-coated pipe (set 8)	5.5
00160	Reamer, 1/8" - 2" conical, 5-blade	6.0
00157	Spare cutter wheel (1)	0.3
00158	Spare cutter wheel (6)	1.0
00159	Cutter assembly, wheel type	11.0
00155	Oil sump baffle	4.0
00045	Open wheel stand with tool tray	54.0
E-239	Threader storage cabinet with wheels	165.0
00154	Waterproof cover	5.0
45001	Mounting Kit for ROGROOVER	7.0
01297	Switch Assembly	10.0
1221-H	Switch Handle	0.3
00028	Dies, Automatic, Snap-O-Matic®, UNIQUAD® 1/2" - 3/4" NPT Set	2.0
00031	Dies, Automatic, Snap-O-Matic®, UNIQUAD® 1" - 2" NPT Set	2.0



## RHINO<sup>®</sup> 1/2" to 4" Heavy Duty Threading Machine



Top-quality threading machine for standard use by plumbing and electrical contractors.

- Motor: Heavy Duty, 115 V, AC/DC 50/60 Hz. Develops up to 3 HP
- High speed threading — 25 rpm
- 85db max. noise level
- COLLINS<sup>®</sup> SUPER GRIP chucking system with 4 heavy duty jaws at both front and rear.
- Automatic die heads 2 1/2" to 4"
- Automatically adjusted thread length
- "Quick Shot" lubricating system
- 2-gallon oil reservoir
- Threading range with optional package: Pipe or conduit 1/2" to 4", Bolt or rod 5/8" to 2 1/4"
- Standard Supply: threading machine with built-in pipe cutter, reamer, foot operated safety switch, 2 1/2"- 4" die heads & dies

CAT. NO.	DESCRIPTION	LB
00550	RHINO <sup>®</sup> Threading Machine with 2 1/2" - 4" automatic die heads	340.0
P00551C	RHINO <sup>®</sup> Threading Machine with 2 1/2" - 4" automatic die heads & dies for plastic-coated pipe	340.0
00561	RHINO <sup>®</sup> optional 1/2" - 2" package with 1/2" - 2" automatic die heads and dies with 1/2" - 2" conical reamer	27.0
00097	Reamer 1/8" to 2" conical, 5-blade reamer assembly	5.5
01894	1/8" to 2" reamer cone only	5.5
00107	2 1/2" - 4" twin-edged blade	5.0
00551	2 1/2" - 4" reamer assembly	5.0
00106	Cutter assembly	40.0
00104	Spare cutter wheel, 1 pack	1.0
00105	Spare cutter wheel, 3 pack	1.0
00548R	Open wheel stand (with tool tray)	56.0
E-239	Threader storage cabinet with wheels	165.0
45004	Mounting kit for ROGROOVER	14.0

## Nipple Chucks



Check out this product on YouTube! under **ROTHENBERGER Nipple Chucks**



00073



### 1/2" - 2"

Nipple chucks convert unthreaded or short pipe lengths into useful close-threaded nipples. Faster and more economical to use than nipple chuck adapter systems

### 2-1/2" to 4" and 5" to 6"

Patented mechanism expands and self-locks pipe from inside for work on short pipe lengths. 5" to 6" nipple chuck assembly can be used on both conduit and pipe (00073)

CAT. NO.	DESCRIPTION	LB
00088	<b>For use with PANTHER, 1SE, 2SE, 50R, 4SE:</b> NIPPLE MAX Set, 1/2" - 2"	16.0
00089	<b>For use with RHINO<sup>®</sup>, 22A, 33A, 44A, 66A:</b> Nipple Chuck, 1/2"	20.0
00190	Nipple Chuck, 1/2"	0.9
00191	Nipple Chuck, 3/4"	1.2
00192	Nipple Chuck, 1"	1.6
00193	Nipple Chuck, 1-1/4"	2.2
00194	Nipple Chuck, 1-1/2"	2.6
00195	Nipple Chuck, 2"	4.3
00199	External Nipple Chuck, 1/2" - 2" Sch. 80 pipe	
00089	NIPPLE MAX Set, 1/2" - 2", extension bar	16.0
01850	NIPPLE MAX Set, 1/2" - 2"	15.0
	<b>For use with all Collins machines:</b>	
00073	Nipple Chuck Assembly for 5" - 6"	50.0

## THREADING ACCESSORIES

### RONOL® and RONOL SYN®



#### RONOL® High-performance cutting oil

- Mineral oil basis For threading of all materials, including stainless steel. *Mineral-based threading oils may not be permissible in drinking water installations – Please check the pertinent standards in your area.*

#### RONOL® SYN High-performance cutting fluid

- No mineral oils, purely synthetic. Developed and approved for drinking water and plumbing installations.

CAT. NO.	DESCRIPTION	LB
65018	RONOL® Spray 6.8 oz (200 ml)	0.6
65008	RONOL® Spray Can 20.3 oz (600 ml)	1.7
65013	RONOL® SYN Spray Can 20.3 oz (600 ml)	1.7

### ROCOOL® Cutting Oil



Special blend of sulfo-chlorinated mineral oil assures long die life and superior quality threads. ROCOOL® cutting oil and automatic through-the-die-head oil flow makes it impossible to cut a dry thread.

CAT. NO.	DESCRIPTION	LB
01922R	ROCOOL® Cutting Oil (1 gallon)	8.0
00001	ROCOOL® Cutting Oil (six 1 gallon containers)	48.0
00002	ROCOOL® Cutting Oil (5 gallons)	40.0
00003	ROCOOL® Cutting Oil (55 gallons)	480.0
70753	Bucket Oiler	20.0



## VICES AND STANDS

### Tri-Bench with 6" Chain Vice



- Collapsible, stable frame: Compact size
- Holes and slots: For attaching various tools
- With recesses: For bending tubes 3/8", 1/2", 3/4" O.D.
- Ceiling brace for overhead support of the stand: Secure frame even during difficult work

CAT. NO.	DESCRIPTION	LB
70752	Tri-Bench with Chain Vice (1/8" - 6")	68.0

### Top Screw Cam Lock Vice



Tough, powerful, bending device and tube support, forged and hardened, wear-resistant jaws, powerful chain

- V-shaped support: Prevents bending during clamping
- Universal vice attachment
- Interchangeable jaws: works with Ridgid® 460 model
- Offset lever and pre-tensioning screw: Quick fastening

CAT. NO.	DESCRIPTION	LB
70716	Vise (1/8" - 6" O.D.)	20.5

### SUPERJACK Pipe Stands



Ball Transfer Head

Supports full lengths of pipe, 1/2"-8", when using pipe threading machines

- Height capacity: 27"-50"
- Weight capacity: 2,500 lb. max
- Folding stand includes carrying handle

CAT. NO.	DESCRIPTION	LB
10640	SUPERJACK with V-Head	25.0
00101	SUPERJACK with Ball Transfer Head	29.0
10641	Folding SUPERJACK with V-Head	26.0
10642	Folding SUPERJACK with Ball Transfer Head	30.0
00100	(1) Set of Ball Transfer Head	2.45

### Bench Yoke Vise



Foldable, with automatic closing hook, milled and hardened upper and lower support jaw, powerful smooth-running spindle.

CAT. NO.	DESCRIPTION	LB
70711	Bench Yoke Vise (1/8" - 4" O.D.)	25.0

## PRODUCTION CUTTING MACHINES

### COLLINS® E-Z CUTTER®



This high-volume, production cutter makes quick work of 1/4" - 4" pipe and 5/8" - 4 1/2" tubing. The lightweight E-Z CUTTER® is built to withstand everyday use.

- Universal AC/DC motor provides a full 1/2 HP for all-day production needs
- Gear-driven rollers turn the work for true perpendicular cutting
- Ball-bearing assembled cutter wheel revolves freely for even wear
- High-speed tool-steel cutter wheels provide thousands of cuts with no external burr — so clean that no further finishing is needed before applying fittings
- Foot switch provides operator safety while freeing both hands for high-volume production demands
- Drive Type: Gear-driven rollers
- Motor: 2-3/4 HP Universal AC/DC, 50-60 Hz; Optional 230V motor
- Dimensions: 19" x 10" x 19" (L x W x H)

#### FOR BENCH MOUNTING:

- Stationary Support #00036 mounts your 1 1/4" support pipe to the workbench surface
- Roller Bearing Support #00069 slides onto the support pipe and provides easy travel and rotation of work.

#### FOR FLOOR MOUNTING:

- E-Z CUTTER® Stand #00037 bolts to the floor for stationary support
- Pipe Support fitting #00071 (with 1" pipe legs) mounts onto 1 1/4" pipe also using the Roller Bearing Support on support pipe
- SUPERJACK Pipe Stand with Ball Transfer Head #00101 replaces complicated system of support pipe and fittings.

CAT. NO.	DESCRIPTION	LB
00032	E-Z CUTTER® Model A, 115V	121.0
00533	E-Z CUTTER® Model A, 230V	121.0
00033	E-Z CUTTER® Model C, 115V	125.0
00534	E-Z CUTTER® Model C, 230V	125.0
00034R	Steel pipe cutter wheel for galvanized, black, and stainless steel	1.0
00035R	Copper tube cutter wheel	1.0
00535	Soil pipe cutter wheel	1.0
00536	Plastic pipe cutter wheel	1.0
00036R	Stationary support	3.0
00037	E-Z CUTTER® Stand	40.0
00069	Roller bearing support	3.0
00071	Pipe support fitting	1.0
00079	Foot switch, 115V	8.0
02350	Foot switch, 230V	8.0

All models include a heavy-duty footswitch and one pipe cutter wheel. C versions include two heavy-duty rollers and two stationary supports.



## PRESS TOOLS

### ROPRESS Compact

**NEW**



The ROPRESS Compact lightweight, battery-powered press tool weighs only 3.7 lbs. and connects 1/2", 3/4" and 1" copper tubing or 3/8"-1-1/4" PEX tubing in about 6 seconds. A slim profile allows for one hand operation of the tool while the other hand is free to hold and position the fitting. Its straight design is like an extension of your arm that easily reaches into tight spaces. When a press is complete, the jaws automatically release signaling that the tool is ready for the next press.

- Interchangeable crimping jaws: Flexible and cost effective
- Jaw fixture rotates 350° and easily fits into tight spaces
- Secure grips and innovative 2-component housing allows easy 1-handed operation
- Lightweight and compact: Easy access in hard-to-reach areas. Ergonomic design makes for effortless crimping
- LED display shows tool information
- Illumination for safety when working
- Hydraulic jaw release button opens press jaws before crimp is completed, if needed
- High-quality, powerful, long lasting Makita Li-ion battery
- Crimp Force: 5,400 lbs.
- Length: 18-1/4" (465 mm)
- Width (jaws open): 4-1/2" (108 mm)"
- Weight: 3.7 lbs. (1.68 kg)
- Battery: 9.6 Volt, 1.3 Ah
- Crimp cycle time: Approx. 6 seconds
- 12 Minute Quick Charge



CAT. NO.	DESCRIPTION	LB
16001	ROPRESS Compact Press Tool, No Jaws	3.7
16002	ROPRESS Compact Press Tool, 1/2"-1" jaws, Battery, charger	16.0
15031V	Compact Press Jaw, 1/2" copper	4.4
15032V	Compact Press Jaw, 3/4" copper	4.4
15033V	Compact Press Jaw, 1" copper	4.4
15930	Compact Press Jaw, 3/8" PEX	4.4
15931	Compact Press Jaw, 1/2" PEX	4.4
15932	Compact Press Jaw, 5/8" PEX	4.4
15933	Compact Press Jaw, 3/4" PEX	4.4
15934	Compact Press Jaw, 1" PEX	4.4
15935	Compact Press Jaw, 1-1/4" PEX	5.4
52176	18V Lithium Battery, 3 amp	1.5
52177	18V Lithium Battery, 1.5 amp	1.5
52178	18V Lithium Battery, Charger, 120V	1.5
14486	GO/NO GO Calibration Gauge 3/8", 1/2", 5/8", 3/4" ASTM F1807 PEX	1.0
14487	GO/NO GO Calibration Gauge 3/8", 1/2", 3/4", 1" ASTM F1807 PEX	1.0

ROTHENBERGER Plumbing

INTERNATIONAL

Tel: +1.815.397.7070  
Fax: +1.815.397.9247

CANADA

Tel: 800.435.0786  
Fax: 800.524.2853

USA

Tel: 800.435.0786  
Fax: 800.451.2632

## ROPRESS Cordless

**NEW**



- Interchangeable crimping jaws: Flexible and cost effective
- Secure grips and innovative 2-component housing allows easy 1-handed operation
- LED display shows tool information
- Illumination for safety when working
- High-quality, powerful, long lasting Makita Li-ion battery
- Effortless crimping: Lightweight Pistol Design
- Linear Shear Force: Approx. 32kN
- Crimping per battery charge: Approx. 300 (at NS20)
- Battery: Makita 3.0 Ah Li-Ion
- Battery Charge Time: 22 minutes

### State-of-the-art crimping tool.

The ROPRESS Cordless combines the simplicity of joining copper pipes without soldering and brazing, with the ease, features, and portability of battery power.

CAT. NO.	DESCRIPTION	LB
16101	ROPRESS Cordless Tool, No Jaws	18.8
16102	ROPRESS Cordless Tool, 1/2" - 2" jaws, Battery, charger	22.8
15222X	Press Jaw, 1/2" copper	4.4
15223X	Press Jaw, 3/4" copper	4.4
15224X	Press Jaw, 1" copper	4.4
15225X	Press Jaw, 1-1/4" copper	4.4
15226X	Press Jaw, 1-1/2" copper	4.4
15227X	Press Jaw, 2" copper	4.4
15251X	Press Jaw, 3/8" PEX	4.4
15252X	Press Jaw, 1/2" PEX	4.4
15253X	Press Jaw, 5/8" PEX	4.4
15254X	Press Jaw, 3/4" PEX	4.4
15255X	Press Jaw, 1" PEX	4.4
15256X	Press Jaw, 1-1/4" PEX	5.4
52176	18V Lithium Battery, 3 amp	1.5
52177	18V Lithium Battery, 1.5 amp	1.5
52178	18V Lithium Battery, Charger, 120V	1.5
14486	GO/NO GO Calibration Gauge 3/8", 1/2", 5/8", 3/4" ASTM F1807 PEX	1.0
14487	GO/NO GO Calibration Gauge 3/8", 1/2", 3/4", 1" ASTM F1807 PEX	1.0

## ROPRESS Corded

**NEW**



- Interchangeable crimping jaws: Flexible and cost effective
- Secure grips and innovative 2-component housing allows easy 1-handed operation

### State-of-the-art crimping tool.

The ROPRESS Corded combines the simplicity of joining copper pipes without soldering and brazing, with the ease, features, and portability of battery power.

CAT. NO.	DESCRIPTION	LB
16201	ROPRESS Corded Tool, No Jaws	16.6
16202	ROPRESS Corded Tool, 1/2" - 2" jaws, Battery, charger	20.6
15222X	Press Jaw, 1/2" copper	4.4
15223X	Press Jaw, 3/4" copper	4.4
15224X	Press Jaw, 1" copper	4.4
15225X	Press Jaw, 1-1/4" copper	4.4
15226X	Press Jaw, 1-1/2" copper	4.4
15227X	Press Jaw, 2" copper	4.4
15251X	Press Jaw, 3/8" PEX	4.4
15252X	Press Jaw, 1/2" PEX	4.4
15253X	Press Jaw, 5/8" PEX	4.4
15254X	Press Jaw, 3/4" PEX	4.4
15255X	Press Jaw, 1" PEX	4.4
15256X	Press Jaw, 1-1/4" PEX	5.4
14486	GO/NO GO Calibration Gauge 3/8", 1/2", 5/8", 3/4" ASTM F1807 PEX	1.0
14487	GO/NO GO Calibration Gauge 3/8", 1/2", 3/4", 1" ASTM F1807 PEX	1.0

**ROTHENBERGER**  
Plumbing

USA

Tel: 800.435.0786  
Fax: 800.451.2632

CANADA

Tel: 800.435.0786  
Fax: 800.524.2653

INTERNATIONAL

Tel: +1.815.397.7070  
Fax: +1.815.397.9247



## Press Jaws



15031

ROTHENBERGER press clamps are suitable for all press tools with a compatible press jaw fixture and a constant axial shearing force of 32 to 34 kN.

*NOTE: Press jaws are subject to wear like all tools and should be examined periodically for damage. In order to ensure proper functionality of the jaws, we recommend regular maintenance at the time of annual press tool inspection, or every 10,000 crimps. If damage is evident, the press jaw should not be used until it can be sent to your nearest authorized press tool service center for inspection and any necessary repairs.*

CAT. NO.	DESCRIPTION	LB
15222X	Press Jaw, 1/2" copper	4.4
15223X	Press Jaw, 3/4" copper	4.4
15224X	Press Jaw, 1" copper	4.4
15225X	Press Jaw, 1 1/4" copper	5.8
15226X	Press Jaw, 1 1/2" copper	7.4
15227X	Press Jaw, 2" copper	10.0
15251X	Press Jaw, 3/8" PEX	4.4
15252X	Press Jaw, 1/2" PEX	4.4
15253X	Press Jaw, 5/8" PEX	4.4
15254X	Press Jaw, 3/4" PEX	4.4
15255X	Press Jaw, 1" PEX	4.4
15256X	Press Jaw, 1 1/4" PEX	5.8
15013V	Case for ROPRESS jaws only - holds 6	4.4

## Press Rings



ROTHENBERGER Press Rings with proven material and manufacturing quality. Suitable for confined spaces through the catch adjustment.

CAT. NO.	DESCRIPTION	LB
93667	Press Ring Set (2-1/2", 3", 4" rings), actuator, case	28.0
93677	Press Ring XL 2-1/2"	6.0
93682	Press Ring XL 3"	7.0
93687	Press Ring XL 4"	7.0
93692	Press Ring Acuator	5.0



## PEX Hand Crimper



Go/No-Go Gauge

Constructed of hardened steel for durability with an Ultra-Lite fiberglass reinforced composite handle, Rothenberger Pex Crimpers are ideal for making copper crimp ring connections in potable water and radiant heating applications.

- Crimps meet ASTM F1807 Specifications.
- Each tool is supplied with a go/no-go gauge.
- Crimp Cavity does not skive the copper ring or cause it to fishtail during crimping process.
- Glass-filled composite handles reduce fatigue especially when working overhead.
- Properly maintained crimpers are expected to make over 100,000 crimps in their life cycle.
- Minimal Calibration Adjustments.

CAT. NO.	DESCRIPTION	LB
12427	1" PEX Crimper	4.0
12428	1/2" & 3/4" PEX Crimper Combo	3.3
14486	Go/No-Go Gauge, for 3/8", 1/2", 5/8", 3/4" crimps	1.0
14487	Go/No-Go Gauge, for 3/8", 1/2", 3/4", 1" crimps	1.0

## PEX Medium Handle Crimper



Time-tested by the professional plumbing contractor, this medium handle crimper is considered the standard of the industry. Its crimp eliminates the unsightly appearance of tool marks and distortion of crimped rings. Effortless crimping action as loads are dramatically reduced with this innovative design. The longer length on this tool promotes productivity and minimizes user fatigue.

CAT. NO.	DESCRIPTION	LB
12431	1" PEX Crimper, 16" Handle	4.0

## Ring Removal Tool



- Suitable for use on 1/2", 5/8", 3/4" and 1" Pex Pipe Sizes.
- Cutting blade only penetrates the ring and Pex pipe. No fitting damage is possible with this tool.
- Two cuts on the ring allow the user to reclaim the fitting.
- Cushioned grips create comfort.
- Replacement blades readily available.

CAT. NO.	DESCRIPTION	LB
12430	PEX Ring Removal Tool	1.3

## Clamp Pincer Ratchet Tools



- Only one tool is required for 3/8", 1/2", 3/4" or 1" Clamps.
- Ratchet mechanism assures complete crimps.
- A tool calibration gage is provided to verify the tool is in adjustment.
- Made in the USA from heat treated steel which provides durability and longevity.
- Tool length is 11".

CAT. NO.	DESCRIPTION	LB
12429	PEX Stainless Clamp Pincer Ratchet Tool	1.0



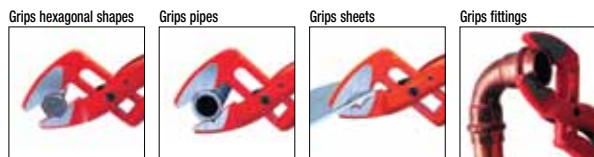
## PLIERS & PIPE WRENCHES

### ROGRIP<sup>®</sup> Self-Adjusting Multi-Purpose Pliers



For use on various forms of material. With a perfect grip and improved leverage, the ROGRIP<sup>®</sup> offers many advantages over conventional pliers. Made of drop forged chrome vanadium steel.

- High quality Duramant<sup>®</sup> surface coating
- Double hardened teeth
- Improved leverage compared to conventional pliers
- Automatic fit on various forms of material up to 1-5/8" (42 mm) dia.



CAT. NO.	DESCRIPTION	LB
70558	ROGRIP <sup>®</sup> 10"	1.0

### ROLOCK<sup>®</sup>



A professional-grade water pump pliers with jaw locking system, provides a secure grip on round, square or hex-shaped items with the push of a button.

CAT. NO.	DESCRIPTION	LB
70531	ROLOCK <sup>®</sup> 7"	0.5
70532	ROLOCK <sup>®</sup> 9"	0.8
70533	ROLOCK <sup>®</sup> 12"	1.0

### Water Pump Pliers



Complies with DIN 5231 D, with heavy duty box joint, chrome vanadium steel, drop forged, tempered, polished head and joint.

- Adjustable for 7 sizes, stable, tough
- Induction hardened teeth with high wear resistance
- Crush & clamp guard

CAT. NO.	DESCRIPTION	LB
70521	7" (Max. O.D. 1")	0.5
70522	10" (Max. O.D. 1 1/4")	0.8
70523	12" (Max. O.D. 1 1/2")	1.1
70522D	10" Counter Display (12 pieces)	10.0

### Heavy Duty Pipe Wrench



Monoblock cast body with high strength, double T profile, forged jaw and hook, fine-polished teeth set against turning direction, induction hardened, tempered, and anti-slip adjustment screw. Complies with US standard GGG-W-651 Type I Class A.

- Spring-supported hook: One-handed ratchet-like use, self-clamping
- Quick preset of tube diameter using scale on hook

CAT. NO.	DESCRIPTION	LB
70150	8" (Max. O.D. 1")	1.0
70151	10" (Max. O.D. 1 1/2")	2.0
70152	12" (Max. O.D. 2")	3.5
70153	14" (Max. O.D. 2")	4.5
70154	18" (Max. O.D. 2 1/2")	6.5
70155	24" (Max. O.D. 3")	10.5
70156	36" (Max. O.D. 5")	20.0
70157	48" (Max. O.D. 6")	37.0

**INTERNATIONAL**  
Tel: +1.815.397.7070  
Fax: +1.815.397.9247

**CANADA**  
Tel: 800.435.0786  
Fax: 800.524.2853

**USA**  
Tel: 800.435.0786  
Fax: 800.451.2632

## Aluminum Pipe Wrench



Features similar to HEAVY DUTY  
Complies with US standard GGG-W-651 Type I Class B

- Extremely light aluminum alloy with high strength: Approx. 40% lighter than steel
- ALUMINUM Pipe Wrench for PVC Coated Conduit has specially designed jaws for gripping coated pipe. Protects plastic coating

CAT. NO.	DESCRIPTION	LB
<b>CONDUIT</b>		
70159	10" (Max. O.D. 1 1/2")	2.0
70160	14" (Max. O.D. 2")	3.0
70161	18" (Max. O.D. 2 1/2")	4.0
70162	24" (Max. O.D. 3")	6.0
70163	36" (Max. O.D. 5")	11.5
70164	48" (Max. O.D. 6")	20.0
<b>FOR PVC COATED CONDUIT</b>		
P70159C	10" Aluminum Pipe Wrench for PVC Coated Conduit (Max. O.D. 1 1/2")	2.0
P70160C	14" Aluminum Pipe Wrench for PVC Coated Conduit (Max. O.D. 2")	3.0
P70161C	18" Aluminum Pipe Wrench for PVC Coated Conduit (Max. O.D. 2 1/2")	4.0
P70162C	24" Aluminum Pipe Wrench for PVC Coated Conduit (Max. O.D. 3")	6.0

## Heavy Duty End Pipe Wrench



Features similar to HEAVY DUTY  
Complies with US standard GGG-W-651 Type IV

- Offset wrench head: Ideal for work in confined spaces or close to walls

CAT. NO.	DESCRIPTION	LB
70166	10" (Max. O.D. 1 1/2")	1.7
70167	14" (Max. O.D. 2")	3.2

## Aluminum Offset Pipe Wrench



Complies with US standard GGG-W-651 Type I Class B

- Extremely light aluminum alloy with high strength: Approx. 40% lighter than steel
- Offset wrench head: Ideal for work in confined spaces or close to walls

CAT. NO.	DESCRIPTION	LB
70115	14" (Max. O.D. 2")	3.0
70116	18" (Max. O.D. 2 1/2")	4.0

## Chain Pipe Wrench 4"



Profile handle made of drop forged, chrome vanadium steel, polished head and powerful chain made of tempered special steel.

- Double-sided teeth surface set against the turning direction: Works in both directions without re-inserting

CAT. NO.	DESCRIPTION	LB
70235	12" (Max. O.D. 4")	2.0



## Heavy Duty Chain Pipe Wrench



Very tough design for the most demanding applications, tried and tested in pipeline construction. Forged jaws and handle; replaceable jaws.

- Strong chain made of tempered steel: Fits every cross-section
- Double-sided tooth system for ratchet-like use: For right and left-handed motion

CAT. NO.	DESCRIPTION	LB
70243	27" (Max. O.D. 2 1/2")	6.0
70244	37" (Max. O.D. 4")	12.0
70245	44" (Max. O.D. 6")	25.0
70246	50" (Max. O.D. 8")	33.0
70247	63" (Max. O.D. 12")	62.0

## TUBE CUTTERS

### 35 PRO / 42 PRO Tube Cutter



Cuts tubes made of:

- copper, brass, aluminum, thin-walled steel
- PE, PP, PVDF, plastic-coated tubes
- stainless steel

CAT. NO.	DESCRIPTION	LB
70027	PRO 35 (O.D. 1/4" - 1 3/8")	1.0
70029	PRO 42 (O.D. 1/4" - 1 5/8")	1.2
70017B	Cutter Wheel, 2 pack	0.3
70017D	Cutter Wheel, 5 pack	0.3
21652B	Deburring Blades, 10 pack	0.3
21652	Deburring Blades, 1 pack	0.1
70041	Axle and screw	0.1

### MINICUT 2000



Tube cutter for copper tubes. Ergonomic design of body and knob with seating surface for the hand during turning.

- Large knurled knob, handy design: Fatigue-free pressure control
- Two guide rollers with recess: Cuts close to flares
- Handy design with small working radius of 1-3/4" (45 mm): Ideal for hard to reach places

CAT. NO.	DESCRIPTION	LB
70105	MINICUT 2000 (O.D. 1/8" - 7/8")	0.4
70017B	Cutter Wheel, 2 pack	0.3
70017D	Cutter Wheel, 5 pack	0.6
70041	Axle and screw	0.1

### MINI MAX



Tube cutter for copper tubes. Ergonomic design of body and knob with seating surface for the hand during turning.

- Large knurled knob, handy design: Fatigue-free pressure control
- Two guide rollers with recess: Cuts close to flares
- Handy design with small working radius of 1-3/4" (45 mm): Ideal for hard to reach places

CAT. NO.	DESCRIPTION	LB
70015	MINI MAX (O.D. 1/8" - 1 1/8")	0.8
70017B	Cutter Wheel, 2 pack	0.3
70017D	Cutter Wheel, 5 pack	0.6
70041	Axle and screw	0.1

## Tube Cutter 30 / Tube Cutter 50



Tube cutter for copper tubes.

- Retractable internal deburrer and spare cutter wheel in handle: Always within reach
- Two guide rollers with recess: For cuts close to flares

CAT. NO.	DESCRIPTION	LB
71019	Tube Cutter 30 (O.D. 1/8" - 1 1/8")	0.7
70065	Tube Cutter 50 (O.D. 1/2" - 2")	0.8
70017B	Cutter Wheel, 2 pack	0.3
70017D	Cutter Wheel, 5 pack	0.6
70056D	Stainless Steel Cutter Wheel, 5 pack	0.6
70041	Axle and screw	0.1

## Automatic Tube Cutter



Ratchet telescopic cutter for copper, brass, aluminum, thin-walled steel, and plastic coated tubes.

- Ratchet telescopic guide with automatic spring-driven withdrawal: Quick adjustment, fast opening
- Retractable internal deburring tool and spare cutter wheel in handle: Always within reach

CAT. NO.	DESCRIPTION	LB
70030	Automatic size 1 (O.D. 1/8" - 2 5/8")	2.0
70017B	Cutter Wheel, 2 pack	0.3
70017D	Size 1 Cutter Wheel, 5 pack	0.3
70142	Automatic size 2 (O.D. 2" - 5")	3.5
70143	Automatic size 3 (O.D. 4" - 6 5/8")	4.0
70057D	Spare cutter wheel sizes 2/3, 2 pack	0.1
21652B	Spare deburring blade sizes 1/2/3, 10 pack	0.3
50049	Axle and screw	0.1

## PIPESLICE



Cutting copper tubing has never been easier! Simply snap the cutter onto the tube and turn.

- Cut tubes with less turns
- Self-clamping and self-alignment: No re-adjustment necessary
- Less space required: Ideal for hard to reach places
- Cast aluminum casing

CAT. NO.	DESCRIPTION	LB
88807	PIPESLICE 1 (Nominal dia. 3/8"; O.D. 1/2")	0.6
88810	PIPESLICE 2 (Nominal dia. 1/2"; O.D. 5/8")	0.6
88808	PIPESLICE 3 (Nominal dia. 5/8"; O.D. 3/4")	0.6
88802	PIPESLICE 4 (Nominal dia. 3/4"; O.D. 7/8")	0.6
88814	PIPESLICE 5 (Nominal dia. 1"; O.D. 1 1/8")	1.0
88806	Spare cutter wheel for 1/2/3	0.1
88803	Spare cutter wheel for 4/5	0.1





## ROTRAC Tube Cutters



High precision tube cutter for copper tubes.

- Smooth-running telescopic action for consistent working radius, blade advances faster
- ROTRAC Plus Cutters feature a large knurled knob
- Rolling stop protects cutter wheel
- Protected screw spindle prevents dirt ingress and jamming
- Cast aluminum design is compact and light

CAT. NO.	DESCRIPTION	LB
70010	ROTRAC 28 (O.D. 1/8" - 1 1/8")	1.0
70011	ROTRAC 42 (O.D. 1/4" - 1 5/8")	1.0
70007B	Cutter Wheel, 2 pack	0.3
70007X	Cutter Wheel, 10 pack	0.1
70020	ROTRAC 28 Plus (O.D. 1/8" - 1 1/8")	1.0
70021	ROTRAC 42 Plus (O.D. 1/4" - 1 5/8")	1.0
70012	ROTRAC 20PL for plastic pipe (O.D. 1/8" - 3/4")	1.0
70013	ROTRAC 32PL for plastic pipe (O.D. 3/16" - 1 1/4")	1.0
70018	ROTRAC 42 for flexible gas pipe (O.D. 1/4" - 1 5/8")	1.0
90007	Cutter Wheel, stainless steel	0.1

ROTHENBERGER Cutter Wheel Part No.	RIDGID <sup>®</sup>	Lenox <sup>®</sup>
<b>70007B 2-Pack</b> fits Rothenberger cutters 70010, 70011, 70020, 70021	101, 118, 150, 151, 152, 153, 205 <i>replaces #33185</i>	
<b>70017B 2-Pack</b> fits Rothenberger cutters 70401, 70402, 70105, 70019, 70065, 70027, 70030	10, 15, 20 <i>replaces #33160</i>	21010, 21011, 21012, 21012 <i>replaces #21192, 21017</i>

Ridgid<sup>®</sup> is a Registered Trademark of The Ridgid Tool Co. Lenox<sup>®</sup> is a Registered Trademark of NewellRubbermaid.

## Steel Pipe Cutters



- Hardened cutter wheel made of high alloy steel: Long service life
- Burr-free external cutting: Immediate thread cutting possible
- Optional cutter wheel for cast iron pipes

CAT. NO.	DESCRIPTION	LB
70040	1 1/4" Pipe Cutter (O.D. 1/8" - 1 1/4")	2.5
70046D	Cutter Wheel, 1 1/4", 3 pack	0.5
70045	2" Pipe Cutter (O.D. 1/8" - 2")	5.5
70051D	Cutter Wheel, 2", 3 pack	0.5
70054	Cutter Wheel for cast iron, 2"	0.3
P70045C	2" Pipe Cutter for Plastic Coated Pipe (O.D. 1/8" - 2")	5.5
70060	4" Pipe Cutter (O.D. 2" - 4")	17.0
70061D	Cutter Wheel, 4", 2 pack	0.5
P70060C	4" Pipe Cutter for Plastic Coated Pipe	17.0

## ROCUT<sup>®</sup> 26TC PEX Cutter



New direct cut action shear with a stainless steel blade for fast and accurate cuts on PEX, PE, PP, and CPVC plastic pipe.

CAT. NO.	DESCRIPTION	LB
52005	ROCUT 26TC (Max O.D. 1")	0.8

## Chain Tube Cutter



For copper, brass, aluminum, thin-walled steel tubes, & plastic coated tubes.

- Stable chain with 15 mini cutter wheels, two-step adjustment: Ideal for working in confined spaces such as parallel-running tubes
- Chrome-plated with PVC handles

CAT. NO.	DESCRIPTION	LB
70285	MULTICUT 65 (O.D. 1" - 2")	1.3
70286	Cutter Wheel Chain	0.4

## ROCUT® 32TC PEX Cutter



New light and sturdy cutter for PEX, PE, PP, CPVC, and multi-layer pipe. Blade is flat to "turn and cut."

CAT. NO.	DESCRIPTION	LB
52040	ROCUT 32TC (Max O.D. 1 1/4")	1.6
52041	Replacement Blade	0.3

## ROCUT® Professional PVC Shears



For precise cutting of PVC, PP, PE, PEX, PB, and PVDF pipes.

- Double-sided blade and ratchet support: Precise force transfer and precise guided cutter feed
- Stainless steel blade with V-edge: Pin-point precision without deformation
- Releasing lever: Automatic, controlled opening of the blade at the push of a button
- Wide pipe support: Precise, right-angled cut
- Ideally meshed cutting curve: Minimum effort during cutting
- Safety lock

CAT. NO.	DESCRIPTION	LB
52000	ROCUT® 42TC (Max O.D. 1 5/8", Sch. 40 PVC 1 1/4")	1.0
52010R	ROCUT® 50TC (Max O.D. 2" Sch. 40 PVC 1 1/2")	1.4
<b>N</b> 52030	ROCUT® 63TC Teflon Coated Blade (Max O.D. 2 1/2", 40 PVC 2")	1.4
52015	ROCUT® 75TC (Max O.D. 3" Sch. 40 PVC 2 1/2")	3.6
52042	Replacement blade, 42TC	0.3
52011	Replacement blade, 50TC	0.4
52031	Replacement blade, 63TC	0.4
52016	Replacement blade, 75TC	0.5
80205	Replacement axle and nut	0.1
5685004	Replacement spring (42TC, 50TC, 63TC)	0.3
5687504	Replacement spring (75TC)	0.3

## ROCUT® Economy Plastic Pipe Shears



Standard action cutters provide a fast, clean cut on most types of plastic pipes.

CAT. NO.	DESCRIPTION	LB
55090E	ROCUT® 32 (Max O.D. 1 1/8", Sch. 40 PVC 1")	1.2
55091E	ROCUT® 42 (Max O.D. 1 5/8" Sch. 40 PVC 1 1/4")	1.6
55095E	ROCUT® 63 (Max O.D. 2 3/8" Sch. 40 PVC 2")	3.5
50032	Replacement blade, 32	0.5
50042	Replacement blade, 42	0.8
50063	Replacement blade, 63	1.5



## DEBURRING & REAMING TOOLS

### Universal Internal/External Deburring Tools



Quick and easy deburring. For copper, steel and stainless steel, with polished cutting bit made of hardened special steel, smooth-running.

CAT. NO.	DESCRIPTION	LB
70075	For copper and stainless steel (O.D. 1/8" - 2")	0.4
11006X	Heavy Duty, For copper and stainless steel (O.D. 1/8" - 1 3/8")	0.3
11006R	For copper and plastic (O.D. 1/8" - 1 3/8")	0.3

### Ratchet Pipe Reamer 1/4" - 2"



Rapid and clean deburring of steel tubes, with smooth-running ratchet; cutting bit made of tempered steel.

CAT. NO.	DESCRIPTION	LB
70289	Ratchet internal reamer (O.D. 1/4" - 2")	5.9
70296	Reamer blade	0.5

### Deburring Tools



For fast deburring of edges, tubes and sheets; replaceable blades.

CAT. NO.	DESCRIPTION	LB
21660	Deburring tool with HSS deburring blade (blade not replaceable)	0.1
21655	Deburring tool with deburring blade no. 1	0.2
21652	HSS deburring blade no. 1 universal, 1 pack	0.3
21652B	HSS deburring blade no. 1 universal, 10 pack	0.2

\*HSS = High Speed Steel

## INSTALLATION TOOLS

### Strap and Fitting Wrench



Made of special aluminum alloy, with replaceable nylon strap.

- Safe to use on chrome-plated fittings: No damage to polished surfaces

CAT. NO.	DESCRIPTION	LB
70240	12" Strap Wrench (Max O.D. 3")	1.0
70241	12" Strap Wrench (Max O.D. 8")	1.3



# PIPE FREEZING

## FREEZE-PAK Instant Pipe Freezing Kit



Check out this product on YouTube! under **ROTHENBERGER FREEZE-PAK**

Foam sleeves wrap pipe and are fastened with plastic ties.

Quick Freeze is sprayed into center of foam wraps until frost appears on outside, indicating pipe section is frozen.

Repair is made between 2 frozen pipe sections.



The FREEZE-PAK is the ideal way to make quick repairs without draining or interruption of water supply. Quick Freeze spray produces a temporary ice plug in plumbing and heating systems that will last up to 30 minutes.

- Produces an ice plug in 10 minutes
- Works on copper, iron, lead or plastic pipes
- Works vertically and horizontally
- Safe to use - CFC free
- Size range: 1/4" - 1" O.D.

CAT. NO.	DESCRIPTION	LB
64004	FREEZE-PAK Kit	1.7
64002	Foam pipe jacket replacement, 2 pieces	0.3
64001	Quick Freeze Spray replacement, 17.5 oz. (500 g)	1.4

Kit includes 1 can Quick Freeze spray (64001), 2 foam pipe jackets, 4 plastic ties

# SOLDERING AND BRAZING TORCHES

## ROFIRE Hand Torch



Provides fast burner exchange with a flick of the wrist.

### ROFIRE with Cyclone Burner

Self-igniting piezo ignition: Immediate flame at the push of a button!

- High-performance Piezo ignition: Reliable lighting up to 30,000 ignitions
- High-impact fiber-reinforced body
- Fine regulating valve: allows for precise flame adjustment
- Trigger on/off: Lights instantly; shuts off if dropped or released
- Trigger guard
- Locking button: Provides continuous flame for hands-free use
- Longer skirt for stability on the bottle: this reduces thread damage

### The SUPERFIRE3

Designed to provide convenience and safety to the user. The gas adjustment offers a precise flame adjustment and the swirl-flame "wraps" around the fitting for quick and even heating with MAP-Pro™ or propane. A built in regulator gives a consistent flame in all positions, even upside down!



Check out this product on YouTube! under **ROTHENBERGER SUPERFIRE3 Torch**

CAT. NO.	DESCRIPTION	LB
35415	ROFIRE Hand Torch	0.9
35431	SUPERFIRE3 Torch	1.5
35455	Pin-point burner	0.2
35456	Standard burner	0.2
35457	Swirl-flame burner	0.2
35458	Hot-air burner	0.5
35459	Soft-flame burner	0.8
31043	Flame reflector	0.2

### Burner Tips

#### Flame type

Tip diameter, in. (mm)  
Soft soldering (750°F/400°C) max. pipe dia.  
Brazing (1320°F/720°C) max. pipe dia.  
Length, in.

	35455	35456	35457	35458	35459
Flame type	Pin-point	Standard	Swirl-flame	Hot-air	Soft
Tip diameter, in. (mm)	0.59" (15mm)	0.63" (16mm)	0.63" (16mm)	1.50" (38mm)	0.95" (24mm)
Soft soldering (750°F/400°C) max. pipe dia.	3/8" (10mm)	3/4" (18mm)	1 1/2" (40mm)	—	7/8" (22mm)
Brazing (1320°F/720°C) max. pipe dia.	—	—	3/4" (18mm)	—	—
Length, in.	5.8"	5.8"	7.4"	10.5"	0.3"



## SWEATBOX™ II



A handy kit that includes all the tools needed to sweat copper.

- SUPERFIRE3 Heavy Duty Torch (35431)  
Swirl-flame burner tip  
Reliable Piezo ignition  
MAP-Pro™/propane anti-flare
- PRO 35 Tube Cutter (70027)  
Cuts 1/4" - 1-3/8" O.D. copper  
Bearing designed for smooth action  
Spare cutter wheel in handle  
Retractable reamer
- MINI MAX Tube Cutter (70015)  
Cuts 1/4" - 1-1/8" O.D. copper  
Compact design  
Smooth actuation  
Small working radius for confined spaces
- Carry case

CAT. NO.	DESCRIPTION	LB
P20023	SWEATBOX™ II	2.8

## Torch Reflector



Protects surrounding materials or walls when soldering pipes.

- Mounts onto most burner tips: Nothing separate to hold or attach to pipe
- Evenly heats pipe: Saves energy and time
- Durable stainless steel
- 2-1/2" wide

CAT. NO.	DESCRIPTION	LB
31043R	Torch Reflector (Mounting Dia. 5/8" - 7/8")	0.2

## ROFIRE Swivel Torches



Torch heads swivel 360° to make reaching the soldering area easier.

- Fast and easy soldering
- Cyclone burner
- Targeted, efficient heat output

CAT. NO.	DESCRIPTION	LB
35016	ROFIRE Swivel PRO Cyclone Piezo	1.0
35014	ROFIRE Swivel PRO Cyclone	1.0
35012	ROFIRE Swivel PRO Double Barrel	1.0

## MAPP® and Propane Gas



- Extremely high flame temperature, utmost burning performance
- Guaranteed constant top burner performance
- Poses no health risks (contains no BUTADIENE)
- Easy to use
- Increased user safety
- Longer periods of use

CAT. NO.	DESCRIPTION	LB
50012	MAP-PRO™	2.0
50010	Propane	2.0

## Plumber's 7-piece Repair Kit



All the tools you need for a typical repair job in a sturdy carrying case. Kit Includes: Heavy-duty tool bag (40231), ROTRAC 42 Plus (70021), 18" aluminum pipe wrench (70161), ROCUT 50TC shear (52010), ROFIRE swivel torch (35016), 10" plumber's pliers (70522), basin wrench (70225).

CAT. NO.	DESCRIPTION	LB
70615	PLUMBER'S 7-PIECE REPAIR KIT	17.8
40231	TOOL BAG	4.0

## PIPE AND DRAIN INSPECTION SYSTEMS

### ROCAM® Mobile Cordless Drain Inspection Camera



- Flexible camera head for excellent maneuverability
- One-man, single-handed device
- Continuously adjustable LED brightness
- Integrated storage compartment
- For hollow spaces and drains of 2" to 6" (50 to 150 mm)
- Camera head diameter 1-1/4" (33 mm)
- Push cable diameter 3/16" (4.5 mm)
- Push cable length 118 ft (36 m)
- Main operation 110 V / 50 - 60 Hz or 24 V battery
- On-board battery charger with charge status indicator: Battery is always charged
- Easy battery disconnect: Conserves battery power
- Fold down monitor cover: Acts as sun visor for best viewing of image
- Digital metering readout: For determining exact location of blockages
- Video In / Video Out: For optional video recording and playback
- Rugged tubular frame acts as handle: Stable positioning on any surface Easy to carry
- ABS housing: Impact and splash resistant. Perfect for use on building sites
- Pinhole lens with LED illumination: Brilliant, clear image for easy diagnosis

ROCAM® Cordless models listed below include 2 guide skids, electrical adapter, cable.

CAT. NO.	DESCRIPTION	LB
69635NT	ROCAM® Mobile color with Transmitter and distance counter	36.0
69480	Replacement cable	2.3
69506NT	Replacement Head, color, with Transmitter	0.65
69550	Replacement battery	2.0
H88953	Replacement power supply	2.0
74628	Guide ball	0.3
69001	ROCAM® Camera Locator	7.5
69002	Recording device	



**N** = NEW PRODUCT **R** = REPLACEMENT PART **A** = ACCESSORY



## DRAIN CLEANING EQUIPMENT

### R600 Drain Cleaning Machine

**ROTHENBERGER Plumbing**



For pipes 3/4" - 6" diameter, the R600 is ideal for installation and maintenance work in hospitals and municipal buildings.

- Reinforced guide hose sheathing with precision quick coupling: Safe, kink-free cable feed; prevents dirt ingress
- Die-cast aluminum frame and fiberglass reinforced side panels: Extremely light and sturdy
- Clamping device: For secure lengthening/shortening of cables
- Lockable drive lever: Serves as carrying handle
- Optional tri-pod stand: Provides safe, non-slip, higher position of machine when working on toilets and inspection holes
- Cable size 7/8" (22 mm) and 5/8" (16 mm)
- For pipe sizes: 3/4" - 6" (20 - 150 mm) dia.
- Maximum working length: 200 ft. (61 m) with 7/8" cables, 165 ft. (50 m) with 5/8" cables
- Rating: 0.4 kW (0.55 HP) RH and LH drive
- Speed: 467 rpm

Drive lever locked in stop position — serves as carrying handle

Manual feed is done by means of a working loop bend



CAT. NO.	DESCRIPTION	LB
72869V	R600V machine only	46.0
72676	R600 with accessories Includes: 5 x cables 7/8" dia. (72441), cable basket (72112), guide hose (72541), guide glove (72120), separating pin (72101), straight auger (72221), bulb auger (72263), spade head cutter (72261), funnel auger (72222), serrated forked cutter (72250)	105.0
72541	Guide Hose, 13 ft.	6.0
72638	Clutch Jaws with springs, R600	2.0
58182	Tri-pod Stand, collapsible	16.5
72101	Separating Pin, 7/8", 1 1/4"	0.1
72112	Cable Basket for 7/8" cables, 74 ft. max	3.6
72120	Cable Guide Glove, left	0.5
72121	Cable Guide Glove, right	0.5
72441	Cable, 7/8" dia., 15'	9.5

**INTERNATIONAL**

Tel: +1.815.397.7070  
Fax: +1.815.397.9247

**CANADA**

Tel: 800.435.0786  
Fax: 800.524.2853

**USA**

Tel: 800.435.0786  
Fax: 800.451.2632



58182



72112

Cables not included

## TEST PUMPS

### RP50-S Precision Test Pump



For quick and exact compression testing and leak testing on pipe systems and containers in plumbing and heating installation, and in boiler and pressure vessel manufacture. Ideal for filling solar systems. Indispensable testing device for every installer. Fill and compression test in one work session, with water or oil.

- Twin valve system in monoblock design: constant pressure levels and reduction of leak-prone connections
- Steel reinforced test hose: no false reading from hose bulging
- Distortion proof handle with lockable arm and ergonomic rubber grip doubles as a carrying handle
- High performance: long-stroke for quick filling
- Testing and pressure range:
  - 0-60 bar, 1 bar steps
  - 0-860 psi, 20 psi steps
  - 0-6 MPa, 0.1 MPa steps
- 3.2 gallon tank capacity
- 1.5 oz/stroke suction capacity
- Dimensions: 28-1/2" L x 6-5/8" W x 10-1/4" H
- R 1/2" connection

CAT. NO.	DESCRIPTION	LB
60200	RP50-S Test Pump	16.0
60201	RP50-S Repair Kit	0.2